



# SABIC<sup>®</sup> PPCOMPOUND 2609B

PP COMPOUND MINERAL FILLED IMPACT MODIFIED

## DESCRIPTION

SABIC<sup>®</sup> PPcompound 2609B is a mineral filled modified polypropylene. Typical material properties include good stiffness and impact. Typical applications include automotive exterior trims such as lateral siding. It can be used in painted and unpainted applications.

SABIC<sup>®</sup> PPcompound 2609B is a designated automotive grade.

IMDS ID: 554796047

## TYPICAL PROPERTY VALUES

Revision 20181012

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
<b>Melt flow rate (MFR)</b>			
at 230 °C and 2.16 kg	15	dg/min	ISO 1133
<b>Density</b> <sup>(1)</sup>	1120	kg/m <sup>3</sup>	ISO 1183
<b>Filler content</b>	27	%	SABIC method
<b>Mould shrinkage</b> <sup>(2)</sup>			
24 hours after injection moulding	0.9	%	SABIC method
<b>MECHANICAL PROPERTIES</b> <sup>(1)</sup>			
<b>Tensile test</b>			
Tensile modulus	1250	MPa	ISO 527/1A
stress at yield	28	MPa	ISO 527/1A
stress at break	15	MPa	ISO 527/1A
strain at break	10	%	ISO 527/1A
<b>Flexural test</b>			
Flexural modulus	1300	MPa	ISO 178/1A
<b>Izod impact notched</b> <sup>(3)</sup>			
at 23 °C	25	kJ/m <sup>2</sup>	ISO 180/1A
at 0 °C	15	kJ/m <sup>2</sup>	ISO 180/1A
at -20 °C	5	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL PROPERTIES</b> <sup>(1)</sup>			
<b>Heat deflection temperature</b>			
at 1.80 MPa (HDT/A)	-	°C	ISO 75
at 0.45 MPa (HDT/B)	105	°C	ISO 75
<b>Coeff. of linear thermal expansion</b>			
-30 °C to 100 °C	-	µm/mK	ISO 11359-2

(1) Injection molded sample ISO527-1A

(2) Injection molded plaque 65x65x3.2mm

(3) N.B.: No Break



## QUALITY

SABIC is fully certified in accordance with the internationally accepted quality standard ISO 9001.

## STORAGE AND HANDLING

Avoid prolonged storage in open sunlight, high temperatures (<50 °C) and/or high humidity as this could well speed up alteration and consequently loss of quality of the material and/or its packaging. Keep material completely dry for good processing.

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